

PHROZEN SONIC XL 4K (2022)



		Resin type			
		PEACH	IVORY	WHITE	GRAY
Basic Info	Layer Height (mm)	0,05			
	Retract Speed (mm/min)	150,00			
	Delay (ms)	10,00			
Bottom Layers	Layer Count	6,00			
	Exposure Time (s)	45-55*			
	Lifting Distance (mm)	8,00			
	Lifting Speed (mm/min)	60,00			
Normal Layers	Exposure Time (s)	2,5*		4,7*	
	Lifting Distance (mm)	8,00			
	Lifting Speed (mm/min)	60,00			

*We recommend increasing the layer exposure time by +10-15% on large models above 12cm