

PHROZEN SONIC MINI 8K



		Resin type			
		PEACH	IVORY	WHITE	GRAY
Basic Info	Layer Height (mm)	0,05			
	Retract Speed (mm/min)	150,00			
Bottom Layers	Layer Count	6,00			
	Exposure Time (s)	45-50*			
	Lifting Distance (mm)	6,00			
	Lifting Speed (mm/min)	60,00			
Transition Layers	Layer Count	6,00			
Normal Layers	Exposure Time (s)	5,5*		7*	
	Lifting Distance (mm)	6,00			
	Lifting Speed (mm/min)	60,00			
	Light-off Delays (s)	10,00			
Waiting Mode During Printing	Mode	Resting Time			
	Rest Time After Retract(s)	2,00			

*We recommend increasing the layer exposure time by +10-15% on large models above 12cm