

PHROZEN SHUFFLE



| | | Resin type | | | |
|----------------------|------------------------|------------|-------|--------|------|
| | | PEACH | IVORY | WHITE | GRAY |
| Basic Info | Layer Height (mm) | 0,05 | | | |
| | Retract Speed (mm/min) | 150,00 | | | |
| | Delay (ms) | 10,00 | | | |
| Bottom Layers | Layer Count | 6,00 | | | |
| | Exposure Time (s) | 80-90* | | | |
| | Lifting Distance (mm) | 8,00 | | | |
| | Lifting Speed (mm/min) | 60,00 | | | |
| Normal Layers | Exposure Time (s) | 5-6* | | 6,5-7* | |
| | Lifting Distance (mm) | 8,00 | | | |
| | Lifting Speed (mm/min) | 60,00 | | | |

*We recommend increasing the layer exposure time by +10-15% on large models above 12cm