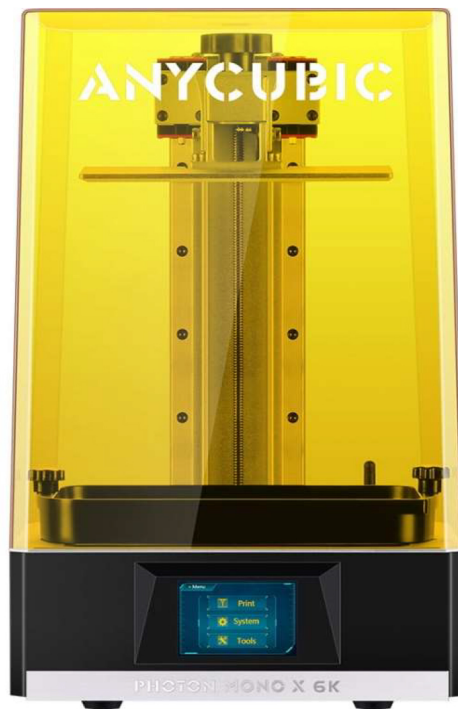


ANYCUBIC PHOTON MONO X 6K



		Resin type			
		PEACH	IVORY	WHITE	GRAY
Basic Info	Layer Height (mm)	0,05			
	Retract Speed (mm/min)	90,00			
Bottom Layers	Layer Count	6,00			
	Exposure Time (s)	45-47*			
	Lifting Distance (mm)	8,00			
	Lifting Speed (mm/min)	120,00			
	Light-off Delays (s)	0,50			
Transition Layers	Layer Count	10,00			
Normal Layers	Exposure Time (s)	4,2*		5,7*	
	Lifting Distance (mm)	8,00			
	Lifting Speed (mm/min)	120,00			
	Light-off Delays (s)	0,50			
Antialiasing Level		1			

*We recommend increasing the layer exposure time by +10-15% on large models above 12cm