

# ANYCUBIC PHOTON D2



		Resin type			
		PEACH	IVORY	WHITE	GRAY
Basic Info	Layer Height (mm)	0,05			
	Retract Speed (mm/min)	150,00			
Bottom Layers	Layer Count	5,00			
	Exposure Time (s)	45-50*			
	Lifting Distance (mm)	5,00			
	Lifting Speed (mm/min)	120,00			
	Light-off Delays (s)	1,00			
Transition Layers	Layer Count	0,00			
Normal Layers	Exposure Time (s)	6*		7,5*	
	Lifting Distance (mm)	5,00			
	Lifting Speed (mm/min)	120,00			
	Light-off Delays (s)	1,00			
Antialiasing Level		16			

\*We recommend increasing the layer exposure time by +10-15% on large models above 12cm